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# MACHINE LEARNING IN HEALTHCARE: BENEFITS, BARRIERS AND ENHANCEMENTS

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### **Abstract**

Machine learning (ML) is transforming healthcare by improving patient outcomes, streamlining services, and fostering innovation in diagnosis, treatment, and management. Keyapplications include decision support systems, drug development, medical imaging, and predictive analytics. Challenges like data quality, legal compliance, and ethical issues require collaboration among policymakers, healthcare providers, and data scientists. ML enhances diagnostic accuracy and treatment efficiency using imaging, genetic, and electronic health record data, enabling early adverse event detection and personalized treatments. Ongoing monitoring and assessment are crucial for safety, as shown by positive results in cancer ICU models. Thorough research and case studies are necessary to validate ML models in real-world data. However, challenges like integrating machine learning into existing healthcare systems, benefits and improvements in this field are also addressed.

Keywords: Machine Learning, Healthcare, Diagnosis Model.

### **INTRODUCTION**

A revolutionary change in the way medical services and patient care are delivered has been brought about in recent years by the adoption of machine learning technology in the healthcare sector. Healthcare practitioners may now effectively leverage the power of big data to create individualized treatment plans, better disease management strategies, and more accurate diagnostics thanks to the use of sophisticated algorithms and data analytics. In addition to exploring the future scope and prospective breakthroughs in this quickly developing topic, this research paper attempts to provide a thorough review of the progress and difficulties encountered in using machine learning in the healthcare industry. The study explores how machine learning applications have significantly advanced healthcare, especially in fields like medical imaging analysis, predictive analytics, and personalized healthcare interventions. With the use of machine learning algorithms, medical professionals can more accurately and efficiently anticipate disease outcomes and customize treatment plans by analysing massive volumes of patient data, including genetic data and electronic health records. In particular, tailored treatment strategies can greatly enhance patient outcomes and quality of life in chronicillnesses like diabetes, where the article emphasizes the critical role that machine learning will play in transforming disease management. The study also discusses important concerns with data availability and quality, algorithm interpretability and explainability, ethical issues, and regulatory compliance when integrating machine learning in the healthcare industry. The study report seeks to shed light on these issues in order to help healthcare companies get over obstacles and fully utilize machine learning. The article highlights the need for increased medical imaging analysis, tailored treatment plans, ethical and regulatory compliance, and seamless integration into the current healthcare infrastructure as it looks ahead to the future of machine learning in healthcare. Researchers and practitioners may lead the way in developing novel healthcare solutions that enhance patient care, improve healthcare outcomes, and propeladvances in precision medicine by investigating these potential developments. To sum up, thepurpose of this research study is to add to the expanding body of knowledge

potential applications and developments of machine learning in the healthcare industry. The goal of the study is to offer insightful information to researchers, healthcare professionals, and policymakers who are interested in leveraging the revolutionary potential of machine learning technology in this ever-evolving field.

### LITERATURE REVIEW

(Pal, 2024) carried out a thorough comparison of several machine learning algorithms within the framework of healthcare predictive analytics. The main goal was to evaluate these algorithms' performance on various healthcare prediction tasks and offer an analysis of their advantages and disadvantages. In addition, he tried to address the introduction's research question and theories. In summary, within the context of healthcare



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predictive analytics, our study thoroughly compared a number of machine learning algorithms. The primary objective was to assess these algorithms' effectiveness on a range of healthcare prediction tasks and provide a comparative analysis of their benefits and drawbacks.

(Sarker, 2024) used a large dataset, a solid machine learning framework was created in this work to predict diabetes. Numerous approaches were investigated and assessed, including neural networks, PyTorch, gradient boosting, logistic regression, and k-nearest neighbours. The best model turned out to be the logistic regression one. The study highlights machine learning's promise in the field of medicine, particularly with regard to early diabetes identification and treatment. The work improved dataset quality and model reliability by addressing the problem of diabetes prediction utilizing a variety of patient characteristics and clinical indicators. Extensive testing and analysis were carried out, with an emphasis on performance measures such as F1 score, accuracy, precision, and recall. The results allow medical professionals to quickly identify those who are at-risk, resulting in individualized care and prompt interventions. Future research can be guided by understanding the relative performance of machine learning methods. Restrictions include the size of the dataset and the emphasis on predicting the occurrence of diabetes rather than its development or response to therapy. All things considered, the study advances our knowledge of machine learning's use inhealthcare by outlining potential research directions and foreseeing a paradigm change in diabetes care toward value-based care.

(Olaoye, Potter, & Doris, 2024) studied ML applications in medical imaging analysis, predictive analytics, precision medicine, decision support, patient monitoring, and natural language processing, machine learning has completely transformed the healthcare industry. Although it promises more individualized treatment and better patient outcomes, its integration is fraught with issues related to ethics, compliance, data quality, and interpretability. To overcome these obstacles, governance and collaboration are essential. In the future, potential include real-time analytics, privacy-preserving methods, explainable models, and therapy optimization. While guaranteeing model safety, machine learning can improve medication development, clinical trials, and public health initiatives. All things considered, machine learning has the potential to revolutionize healthcare delivery by tackling obstacles and grasping possibilities, resulting in improved results and heightened effectiveness.

(Koranchirath, 2024) has summarised that healthcare accuracy is being driven by machine learning, and artificial intelligence (AI) is expected to play a major role in the future. As AI develops, it should be able to overcome obstacles in the way of precise diagnosis and treatment recommendations, especially in the areas of speech recognition, text processing, and image analysis. The integration of AI into clinical practice, which necessitates finance, regulatory

permission, EHR integration, standards, and physician training, is the primary barrier to its implementation. Even if these obstacles will be removed, it could take longer for adoption to become widely accepted than for technology to improve. Within five years, a limited application of AI in clinical practice is anticipated, followed by a more widespread usage in ten years. It's obvious that AI will complement human physicians rather than replace them, freeing them up to concentrate on their specialties. The likelihood of job displacement is higherfor healthcare practitioners who are resistant to working with artificial intelligence.

(Lin, et al., 2023) researched the process of HMI in healthcare that it is heavily reliant on trust, and the domains of computer science, psychology, and medicine must work together to build strong trust relationships in this regard. Building strong trust in HMI in the healthcare industry is crucial for both practical applications and scholarly research. As this study explains, trust has expanded to include not just human-to-human trust but also trust between humans and machines. It is becoming more and more crucial to better use the trust-influencing features of HMI in healthcare and use these to enhance machine development and design, especially withthe widespread usage of AI technologies like ML in medical machines.

(Miranda Souza, et al., 2024) researched on applying a "minimum viable work" strategy, butit also identified areas for growth into additional Healthcare ML applications or inside current platform models. Even with diverse teams and noisy and inadequate data, the suggested procedure successfully filled in holes in the model review process. To improve data and prediction confidence, there are opportunities for additional development such as data integration with Laboratory Exam systems and Electronic Health Record systems; nevertheless, issues such proprietary applications and unstructured data repositories need to be essolved.

(Srinivasaiah, 2024) evaluated large datasets, including genetic and clinical data, machine learning has great potential to advance precision medicine by creating individualized treatment regimens. By using this method, medical professionals may find cures and treatments that work, which improves patient outcomes. Furthermore, machine learning has the ability to identify possible health hazards in advance, allowing for the implementation of preventative actions to delay the onset of serious illnesses. Despite these advantages, there are still difficulties in applying machine learning in the healthcare industry, including issues with regulatory



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compliance and data protection. To overcome these obstacles, money must be spent on qualified workers, infrastructure, and technology. Healthcare practitioners may improve patient care and outcomes through tailored treatments and higher-quality care by incorporating machine learning.

(Yadav & Gaurav, 2023) made a comprehensive analysis of machine learning's impact on healthcare reveals it to be a revolutionary tool with enormous promise for enhancing patient care. Although machine learning has great potential for medical image analysis, treatment planning, illness detection, and other fields, its integration is beset with serious difficulties. These include professional opposition, ethical issues, quality, data privacy, and regulatory compliance. Data security and algorithm openness are two critical ethical issues. However, machine learning has the potential to completely transform the healthcare industry by promoting improved patient outcomes, efficient operations, and advances in medical research. In order to realize AI's full potential and create a future of patient-centred, data-drivenhealthcare, it is imperative that interdisciplinary cooperation and responsible AI practices be adopted.

(Patil, Mane, Patil, Gangurde, & Rahate, 2024) worked in the healthcare industry where artificial intelligence and machine learning techniques have virtually endless applications, according to the results of the literature study and current research. Hospitals are increasingly using AI and machine learning to help expedite administrative processes, personalize patient care, and treat infectious diseases. Research on data science has promise for improving diabetes mellitus diagnosis and diabetes type prediction, which will benefit patients and medical professionals alike. Time is saved in the process of creating a diabetes diagnosis model based on machine learning.

(Chu, Zou, Shen, & Ren, 2023) anticipated healthcare expenditures which suggests hybrid models that combine CGBN with regression techniques. Regression algorithms learn from the remaining dataset and generate predictions after CGBN structure learning methods reduce data by eliminating unnecessary information. Hybrid models fared better in predicting accuracy than single models, according to testing on two datasets related to healthcare costs. This implies that hybrid models can function better with less amounts of data, providing insightful information for experts in related fields and lightening the effort involved in gathering data. However, given medical cost data, existing CGBN structure learning algorithms have difficulty independently identifying valid network architectures. In order to further improve the model, future study will investigate time-series healthcare cost data and refine these algorithms.

(Ahamed, Nishant, Selvaraj, & Gandhewar, 2023) conducted a collaborative healthcare research is made possible by privacy-preserving machine learning (PPML), particularly Federated Learning, which protects patient data. It guarantees data protection and complies with regulations by adjusting to different study sample sizes. A thorough grasp of patient health results from equitable data representation across many modalities. Comorbidity indices provide information that is essential for predictive modelling and individualized therapy. Research effectiveness is ensured by matching patient demographics with study design. PPML models enable safe and moral use of healthcare data, promote innovation, and advance medical research by striking a balance between privacy and data value.

(Nan, Herbert, Henneken, & Purpura, 2024) founded that stress and burnout affect healthcare workers, which lowers their level of empathy and care. In order to anticipate each participant's health and empathy over a three-month period, this study combined data from ecological momentary evaluations and smartwatches with personalized machine learning (PML). Using eight machine learning models to analyse 47 mood and lifestyle characteristics, the study discovered that individual differences existed in the predictions. Top markers of anxiety and depression were often present, and social connectedness was important for health but not as much for empathy. Well-being and empathy were often correlated. These results imply that, as opposed to a one-size-fits-all strategy, tailored approaches are required to enhance the welfare and empathy of healthcare personnel.

(Gupta, et al., 2024) studied and examined machine learning (ML) methods for enhancing medical diagnostics by examining research published between 2018 and 2023 in journals such as IEEE and Springer Link. By detecting illnesses early and drastically lowering treatment costs, machine learning improves patient care and healthcare efficiency. The study featured effective machine learning applications, such a high-accuracy random forest model for diabetes prediction. Large healthcare data may be analysed using ML, which helps with individualized therapy and early illness identification. ML is expected to improve global healthcare in spite of obstacles, and non-English studies should be included in future study for a wider perspective.

(Alghamdi, Al-Khasawneh, Alarood, & Alsolami, 2024) founded that the management of healthcare information is becoming more and more crucial as medical data expands dramatically. This study investigated the potential benefits, drawbacks, and constraints of using machine learning (ML) to enhance healthcare record

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management. The results offer insightful information on how to use machine learning (ML) to manage and preserve medical data for academics, legislators, and healthcare professionals. This might improve patient outcomes andhealthcare delivery. The study discovered that ML's effective method made it useful for handling medical records. Future research should concentrate on creating all-inclusive methods for applying machine learning to organize medical information.

**(Yadav B., 2023)** concluded predictive modelling, early diagnosis, and individualized therapy are improved when machine learning (ML) is used into diabetes healthcare. In order to manage patient outcomes and anticipate diabetes complications, ML models were investigated in this work. Strong sensitivity, specificity, and AUC-ROC values were demonstrated by machine learning algorithms such as Random Forest, Gradient Boosting, Recurrent Neural Networks (RNNs), and Support Vector Machines (SVMs), which demonstrated good prediction accuracyfor problems such retinal, cardiovascular disorders, and nephropathy. Important variables like BMI, HbA1c levels, and the length of diabetes were found by feature importance analysis, providing information for risk assessment and individualized treatment plans.

### Key Benefits of Machine Learning for Healthcare Organizations (Kelley, 2024) (itransition, 2024)

Healthcare is undergoing a transformation because to machine learning (ML), which automates procedures, improves decision-making, enhances patient experiences, and more. The ensuing paragraphs expound upon these advantages and their consequences for healthcare systems:

### 1. Automated Routine Tasks

Automating repetitive and routine tasks like patient scheduling, billing, and medical record administration is possible with machine learning algorithms. Healthcare companies can save a lot of money on operations by automating these administrative duties. In addition to increasing productivity, this automation frees up healthcare personnel to concentrate on more difficult and important tasks.

### 2. Enhanced Rationale

Healthcare benefits greatly from machine learning's exceptional ability to find patterns in big datasets. Machine learning (ML) can assist clinicians in making better decisions about diagnosis and treatment strategies by evaluating patient data. Predictive analytics, for example, enables proactive rather than reactive care by forecasting patient outcomes based on historicaldata. Better patient results and more individualized treatment programs result from this.

### 3. Enhanced Patient Experience

Chatbots and virtual assistants driven by machine learning can be integrated into healthcare systems to expedite the provision of basic medical services. These devices are capable of performing duties including making appointments, responding to frequently asked questions about health, and sending out prescription reminders. By providing prompt support, this not only enhances the patient experience but also lessens the workload for healthcare providers

### 4. Accelerated Innovation

The development of new drugs depends heavily on machine learning. ML algorithms are able to uncover possible novel medications considerably more quickly than traditional approaches by evaluating enormous datasets of chemical components and biological interactions. This speeds up the medical innovation cycle by cutting the time it takes for new therapies to reach the market and pharmaceutical companies' expenses associated with research and development.

### 5. Extended Access to Healthcare

Machine learning gains efficiencies that allow healthcare businesses to reach a larger patient base and offer more services. With the help of machine learning, telemedicine platforms can provide remote monitoring and diagnostics, guaranteeing that patients in underserved or rural areas receive high-quality care. Access to healthcare services is increased without sacrificing quality.

### 6. Decreased Risks

By enabling the early detection of dangerous illnesses, such cancer, through the analysis of patient data and

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medical imaging, machine learning improves patient safety. Additionally, by increasing the accuracy of robot-assisted surgeries, ML algorithms lower the risks involved with these operations. Predictive models can also identify patients who are at high risk, which enables prompt interventions and customized care management strategies.

### 7. Refined Data Governance

Handling enormous volumes of data from multiple sources frequently results in errors and inconsistencies in healthcare companies. This data can be verified and cleaned by machine learning techniques, guaranteeing its accuracy and dependability. Maintaining correct patient records is essential for both regulatory compliance and efficient treatment. This can beachieved with better data governance.

### 8. Improving Diagnosis

The field of diagnostics is one of the most important areas in which machine learning is applied in healthcare. Machine learning algorithms have the ability to assess medical pictures, including CT, MRI, and X-rays, with a high degree of accuracy that frequently exceeds that ofhuman experts. Faster and more precise diagnosis are the result, and prompt disease treatmentdepends on them.

### 9. Developing New Drugs and Treatments

By gleaning important insights from clinical trials and research data, machine learning helps in the creation of novel treatments. Machine learning models are able to both identify possible therapeutic targets and forecast the physiological interactions of novel medications. This expedites the medication development process and improves the safety and effectiveness of novel medicines.

### 10. Cutting Costs

Machine learning can save a lot of money by improving efficiency in several healthcare procedures. Operational costs are decreased by intelligent systems that automate scheduling, manage patient records, and allocate resources optimally. According to estimates, the broad use of AI and ML in healthcare might result in annual cost reductions of between 5% and 10%, or billions of dollars. The money saved here could be used to fund more healthcare innovations and to improve patient care.

To sum up, machine learning has many advantages that have the potential to change the healthcare sector. Machine learning (ML) has the potential to significantly improve patient experiences, accelerate medical innovation, automate routine chores, and make better decisions. These developments might have a big impact on how healthcare is administered and provided

### Challenges for Machine Learning in Healthcare (Maddali, 2021) (Nadis, 2022)

For machine learning to be successfully integrated and widely used in the healthcare industry, a number of obstacles must be overcome.

### 1. Data Quality and Availability

To train strong and accurate models, machine learning algorithms need access to big, diverse, and high-quality datasets. However, problems including data fragmentation, incompleteness, and inaccuracies frequently affect healthcare data. The presence of data silos, privacy issues, and interoperability problems impede the accessibility of extensive datasets including a range of patient groups and healthcare environments. For an implementation to be effective, standardization, proper data governance structures, and data quality assurance are essential.

### 2. Interpretability and Explainability

Deep learning algorithms in particular are frequently thought of as black boxes, making it difficult to decipher and comprehend how they make decisions. Interpretability and explainability are critical in the healthcare industry to win over patients, regulatory agencies, and healthcare professionals. To ensure patient safety and comprehend the underlying reasoning, transparent models that offer justifications for their forecasts and suggestions are crucial.

### 3. Bias and Ethical Considerations



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Biases in the training set may unintentionally be introduced by machine learning algorithms, or they may pick up new biases as they progress. If healthcare data is not appropriately addressed, it can perpetuate disparities and unfair outcomes. Healthcare data has historically been influenced by demographic, socioeconomic, and structural biases. Preventing discriminatory behaviours in decision-making processes including patient triage, treatment planning, and resource allocation requires ensuring justice, equity, and minimizing biases in machine learning models.

### 4. Regulatory and Legal Compliance

To safeguard patient privacy and guarantee security of information, the healthcare sector is subject to stringent regulatory frameworks. When handling and processing sensitive healthcaredata, compliance with laws like the Health Insurance Portability and Accountability Act (HIPAA) and the General Data Protection Regulation (GDPR) is crucial. While utilizing machine learning capabilities, adhering to these standards necessitates careful consideration ofpermission, privacy, security, and data sharing protocols. 5. Integration into Current processes and Infrastructure: There are a lot of obstacles in the way of integrating machine learning into the current infrastructure and processes in the healthcare industry. Healthcare systems are complicated since they involve many different parties, have legacy systems, and differ in terms of technology. Collaboration between data scientists, IT professionals, and healthcare providers is necessary for the proper integration of machine learning algorithms. Making surethat the system is user-friendly, and scalable

### 5. Solidity and Generality

Machine learning models that have been trained on datasets may find it difficult to adapt to new patient demographics, changing medical environments, or changing disease trends. Reliable forecasts and decision support across a range of populations and future scenarios depend on strong and generalizable models. To guarantee the effectiveness and adaptability of machine learning models in actual healthcare environments, ongoing network monitoring, updating, and validation against fresh data sources are essential. Collaborations across multiple disciplines are required to address these issues, including data scientists, policymakers, ethical scholars, and healthcare practitioners. Establishing transparent governance frameworks, best practices, and guidelines is necessary to guarantee the ethical responsible and ethical application of machine learning in the medical field. Additionally, expenditures on infrastructure

### 6. Validation and Regulation

Strict testing and validation protocols are needed to validate the efficacy and safety of machine learning models in healthcare contexts. Furthermore, maintaining patient safety and regulatory compliance may be difficult given the absence of uniform rules and norms for theapplication of AI in healthcare .

### 7. Human Oversight

Machine learning algorithms can help medical professionals make decisions, but they shouldn't completely take the place of human judgment. For machine learning predictions to be in line with clinical knowledge and patient demands, human monitoring is necessary.

### Improvements in Healthcare using Machine Learning (Flam, ForeSee Medical, 2024)

Significant progress has been achieved in the field of healthcare with machine learning, which now provides revolutionary answers to a range of healthcare problems. Important areas are highlighted in this section, where machine learning has made impressive strides and had a significant influence.

## **1.** Medical Imaging Analysis

X-rays, CT scans, MRIs, and histopathology slides are just a few examples of the medical pictures that machine learning algorithms have demonstrated remarkable performance in evaluating. Deep learning methods and convolutional neural networks (CNNs) have shown especially good results in precisely identifying and categorizing anomalies in medical imaging. These algorithms improve patient outcomes by helping radiologists identify patients more accurately and by assisting in the early detection of diseases.

### 2. Predictive Analytics and Risk Stratification

Large patient data sets from electronic health records (EHRs) can be analysed by machine learning models to forecast disease progression, pinpoint risk variables, and group patients according to the chance of contracting particular ailments. Machine learning algorithms can provide tailored risk scores by using past patient records. This allows healthcare providers to prevent adverse occurrences, optimize treatment programs, and intervene

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early.

### 3. Managing expenses

Healthcare companies may utilize machine learning technology to increase healthcare efficiency, which may result in cost savings. In the healthcare industry, machine learning, for instance, may be utilized to create more effective algorithms for appointment scheduling and patient record management. The healthcare system may be able to save time and money by using this kind of machine learning to aid with repetitive activities.

### 4. Privacy and Data Security

Patient data security is critical as health records become more digitally connected. By quickly identifying and addressing cybersecurity risks, machine learning may improve data security. In order to secure patient data, machine learning algorithms are able to recognize anomalous patterns that can point to a data breach.

### 5. Diabetes management

Millions of individuals worldwide suffer from diabetes, a chronic illness that can cause blindness, renal failure, and heart disease, among other major complications. The one- size- fits-all nature of traditional diabetes treatment methods may not adequately take into consideration the unique characteristics of each patient or their reaction to therapy. To create customized treatment regimens for diabetic patients, machine learning algorithms can evaluate enormous data sets, such as those from genetics, medical imaging, and electronic health records. Machine-learning models can identify patient groupings with similar features and forecast which treatment techniques are likely to be most beneficial for each group by integrating genetic and clinical data. These models can analyse a wide range of data sources, including genetic data, medical imaging, and electronic health records, to find trends that point to a higher risk of issues. Early intervention by healthcare professionals can potentially improve the outcomes of these high-risk patients by preventing or managing these problems. Predictinghow patients with diabetes will respond to treatment is another example of how machine learning is used

Through the examination of many data sources, including genetic and electronic health records, machine learning models are capable of determining which individuals are most likely to reactfavourably to particular therapies, including medicine or lifestyle modifications. Healthcare professionals might potentially improve treatment outcomes by customizing treatment regimens to each patient's specific requirements and features. Moreover, machine learning canhelp in the creation of fresh approaches to diabetes therapy. For example, machine learning can be used by researchers to evaluate genetic data in order to find novel pharmacological targets or create customized treatments that specifically target genetic alterations linked to diabetes

In conclusion, people with diabetes may have better results thanks to the power of tailored healthcare and the application of machine learning in precision medicine. Healthcare providers can create individualized treatment plans that are specific to each patient's needs and characteristics with the help of machine learning, which can analyse large amounts of data, identify patient subgroups with similar characteristics, and predict treatment effectiveness.

### **FUTURE SCOPE**

The future scope of machine learning (ML) in healthcare includes precision medicine, real-time diagnostics, and advanced imaging. ML can tailor treatments through genomic analysis and personalized drug development in neuro science, while wearable technology and remote monitoring enhance real-time patient care. Advanced imaging and AI-assisted surgery improve diagnostic accuracy and surgical outcomes. ML also offers predictive analytics for populationhealth, NLP for clinical documentation, and mental health monitoring. Additionally, ML optimizes healthcare administration, resource management, and enhances clinical trials through better patient recruitment and outcome prediction.

### **CONCLUSION**

In summary, the application of machine learning in the healthcare sector holds enormous potential to transform the sector through better patient care, more accurate diagnosis, and more efficient treatment procedures. Even with the great advantages, successful adoption requires addressing issues including data privacy, ethical concerns, regulatory compliance, and data quality. Working together, legislators, medical professionals, and data scientists can surmount these challenges and realize the whole potential of machine learning in the healthcare industry. The future of healthcare may be changed into a patient-centred, data-driven environment that prioritizes better outcomes and advancements in medical research by adopting responsible

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